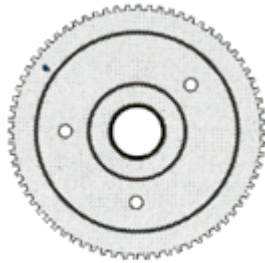


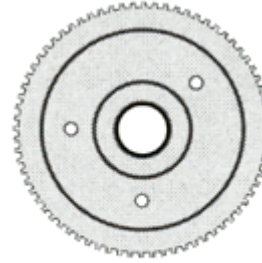


MARINE FIRING ORDER

Standard



Reverse



Chevrolet / GM

6 Cyl - 250 / 4.1L

Std. Rotation 1-5-3-6-2-4
Reverse Rotation Not Used

V6 - 262 / 4.3L

Std. Rotation 1-6-5-4-3-2
Reverse Rotation 1-2-3-4-5-6

V8 - 305 / 5.0L

V8 - 350 / 5.7L

V8 - 383 / 6.4L

V8 - 454 / 7.4L

Std. Rotation 1-8-4-3-6-5-7-2
Reverse Rotation 1-2-7-5-6-3-4-8

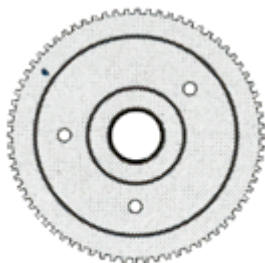
Xcessive Engines

4401 SW 75th Avenue Bay 11 Miami, FL 33155 ** Mail To: 8714 NW 153rd Terrace Miami Lakes, FL 33018
Tel.: (866) 919-9527 ** (305) 206-6102 Fax: (888) 812-4081
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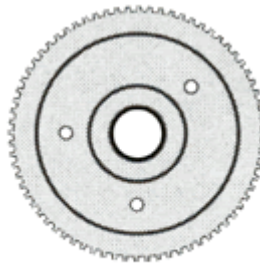


MARINE FIRING ORDER

Standard



Reverse



Chrysler

V8-318/5.2L

Std. Rotation

1-8-4-3-6-5-7-2

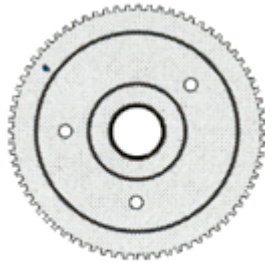
Reverse Rotation

1-2-7-5-6-3-4-8

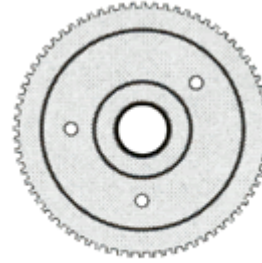


MARINE FIRING ORDER

Standard



Reverse



Ford

V8 - 302 / 5.0L

Std. Rotation 1-5-4-2-6-3-7-8

Reverse Rotation 1-8-7-3-6-2-4-5

V8 - 351W / 5.8L

Std. Rotation 1-3-7-2-6-5-4-8

Reverse Rotation 1-8-4-5-6-2-7-3

V8 - 460 / 7.5L

Std. Rotation 1-5-4-2-6-3-7-8

Reverse Rotation 1-8-7-3-6-2-4-5

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